

# Oligosaccharide Synthesis on a Fluorous Support\*\*

Tsuyoshi Miura, Kohtaro Goto, Daisuke Hosaka, and Toshiyuki Inazu\*

A fluorous solvent such as perfluorohexane is insoluble in most organic solvents and in water, and a mixture of these three solvent types will form three layers. A highly fluorinated (fluorous) compound is soluble in fluorous solvents, and is readily separated from nonfluorinated compounds through simple fluorous–organic solvent partitioning. Since Horváth and Rabái used these properties to introduce the concept of the fluorous biphasic system in 1994,<sup>[1]</sup> fluorous chemistry has mainly developed in the field of catalysis.<sup>[2]</sup> Curran and co-workers have also investigated fluorous synthesis as a strategic alternative to solid-phase synthesis for use in several fields such as combinatorial chemistry and parallel synthesis.<sup>[3]</sup> Recently, they also reported fluorous-mixture synthesis using a fluorous silica gel.<sup>[4]</sup> Several fluorous protecting groups, which are essential for the performance of fluorous synthesis, have been reported. However, their application is limited to the synthesis of small molecules because the fluorine content in each fluorous protecting group is low.<sup>[5]</sup> Herein we describe the development of a fluorous support with a high fluorine content and its application in the synthesis of oligosaccharides.

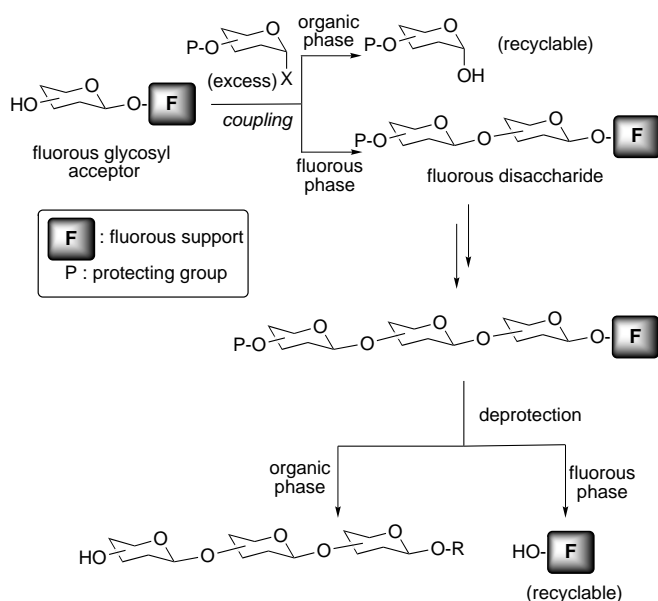
The oligosaccharides on cell surfaces play important roles in biological processes such as cell–cell interaction, cell adhesion, and immunogenic recognition.<sup>[6]</sup> However, the synthesis of an oligosaccharide is not easy. Although the solid-phase synthesis of oligosaccharides has been actively studied,<sup>[7]</sup> the usual solid-phase method suffers from some serious disadvantages, such as the difficulty of large-scale synthesis, reduced reactivity, and the inability to monitor the reaction by TLC, NMR spectroscopic analysis, or mass spectrometry. Solid-phase oligosaccharide synthesis on a soluble polyethylene glycol (PEG)-based support has been reported.<sup>[8]</sup> Although this improved solid-phase method overcomes some of the disadvantages of traditional solid-phase methods, reactions that use the soluble PEG-based support can not be monitored by TLC and the intermediates can not be purified by silica-gel column chromatography. Curran and co-workers have reported a 2-deoxydisaccharide synthesis using a fluorous benzyl protecting group.<sup>[5b]</sup> Recently, we

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reported a method for fluorosaccharide synthesis involving the novel fluorosaccharide protecting reagent **1** (Bfp-OH), which contains two fluorosaccharide chains.<sup>[9]</sup> Fluorosaccharide synthesis avoids the disadvantages of solid-phase oligosaccharide synthesis. The introduction of the fluorosaccharide protecting group Bfp at three or four hydroxy groups on the glycosyl acceptors allowed us to rapidly synthesize a simple tetrasaccharide<sup>[9]</sup> as well as the Gb3 oligosaccharide that is bound to verotoxins.<sup>[10]</sup>

Herein we report the development of a novel fluorosaccharide support as an alternative to a solid support and its application in oligosaccharide synthesis. Our concept of oligosaccharide synthesis using a fluorosaccharide support is shown in Figure 1. Introduction of the fluorosaccharide support only at the anomeric

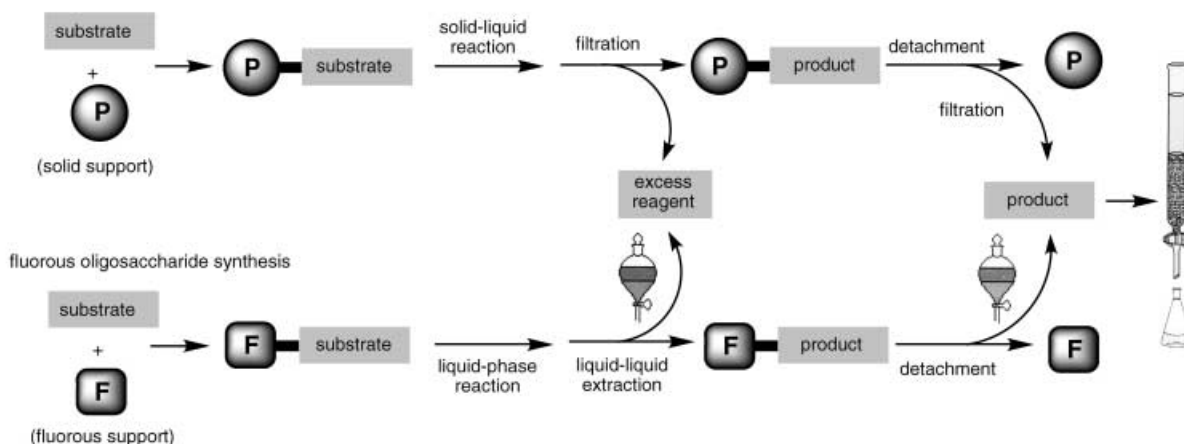


**Figure 1.** Concept of oligosaccharide synthesis using a fluorosaccharide support.

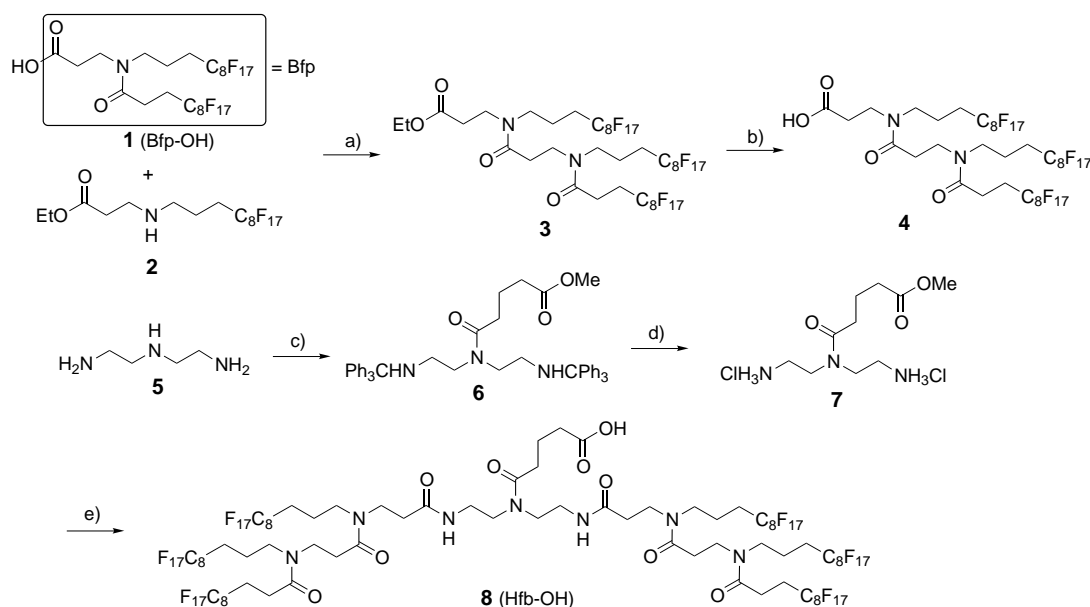
hydroxy functionality of the glycosyl acceptor enables the efficient synthesis of free, long-chain oligosaccharides. The glycosyl acceptor bound to the fluorosaccharide support couples with the glycosyl donor to afford the fluorosaccharide disaccharide. The reaction mixture is partitioned between fluorosaccharide and normal organic solvents, such that the fluorosaccharide disaccharide and the excess glycosyl donor are extracted into the fluorosaccharide phase and the organic phase, respectively. After selective deprotection, repetition of the above procedure produces the fluorosaccharide oligosaccharide, which can be purified by liquid-liquid extraction, without the need for column chromatography. Finally, the fluorosaccharide support is removed to give the desired oligosaccharide, which can be extracted from the mixture with a common organic solvent. The fluorosaccharide support can be extracted with a fluorosaccharide solvent and is recyclable. Oligosaccharide synthesis using a fluorosaccharide support is similar to the solid-phase synthesis procedure shown in Figure 2. Liquid-liquid extraction is used for the purification steps in fluorosaccharide oligosaccharide synthesis, whereas filtration is used in solid-phase synthesis. Fluorosaccharide oligosaccharide synthesis is thus an excellent strategic alternative to solid-phase synthesis.

A fluorosaccharide support with more fluorosaccharide chains than previously used would enhance the performance of the procedure described above. Therefore, we designed and synthesized compound **8**, which contains six fluorosaccharide chains, as a novel fluorosaccharide support (Scheme 1). We expected the six fluorosaccharide chains of **8** to enhance the efficiency of extraction into the fluorosaccharide solvent significantly. The reaction of Bfp-OH (**1**)<sup>[9]</sup> with the fluorosaccharide amine **2**<sup>[9]</sup> provided compound **3** in 96% yield. Treatment of **3** with aqueous NaOH gave the fluorosaccharide carboxylic acid **4** with three fluorosaccharide chains in 99% yield. The two primary amino functions of diethylenetriamine (**5**) were protected with triphenylmethyl groups, and the resulting intermediate was coupled with methyl hydrogen glutarate to afford compound **6**. Treatment of **6** with hydrochloric acid gave the hydrochloric acid salt **7**. Compound **7** was coupled with **4** (2 equiv), followed by treatment with aqueous NaOH to give the fluorosaccharide support **8** ( $M_w = 3290$ ) with six fluorosaccharide chains in good yield. We named the

#### solid-phase oligosaccharide synthesis



**Figure 2.** Comparison of fluorosaccharide oligosaccharide synthesis with solid-phase oligosaccharide synthesis.



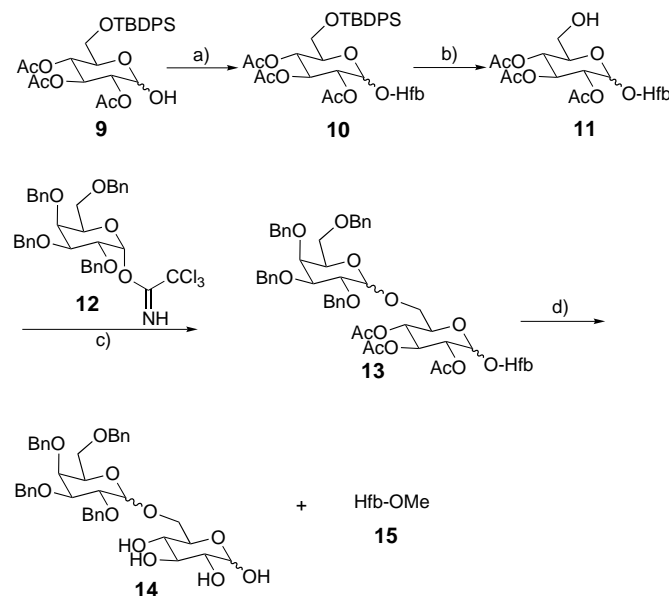
**Scheme 1.** Reagents and conditions: a) PyBOP, Et<sub>3</sub>N, CH<sub>2</sub>Cl<sub>2</sub>, room temperature, 20 h, 96%; b) NaOH (1 M), dioxane, 50°C, 4 h, 99%; c) 1) Ph<sub>3</sub>CCl, Et<sub>3</sub>NH, *i*PrOH, room temperature, 21 h, 95%; 2) monomethyl glutarate, PyBOP, Et<sub>3</sub>N, CH<sub>2</sub>Cl<sub>2</sub>, room temperature, 4 h, 87%; d) HCl, dioxane, 60°C, 16 h, 98%; e) 1) 4, PyBOP, Et<sub>3</sub>N, CH<sub>2</sub>Cl<sub>2</sub>, room temperature, 24 h, 81%; 2) NaOH (1 M), dioxane, 50°C, 24 h, 98%. PyBOP = benzotriazol-1-yloxytripyrrolidinophosphonium hexafluorophosphate.

acyl moiety of **8** the Hfb (hexakisfluorous chain type butanoyl) group.

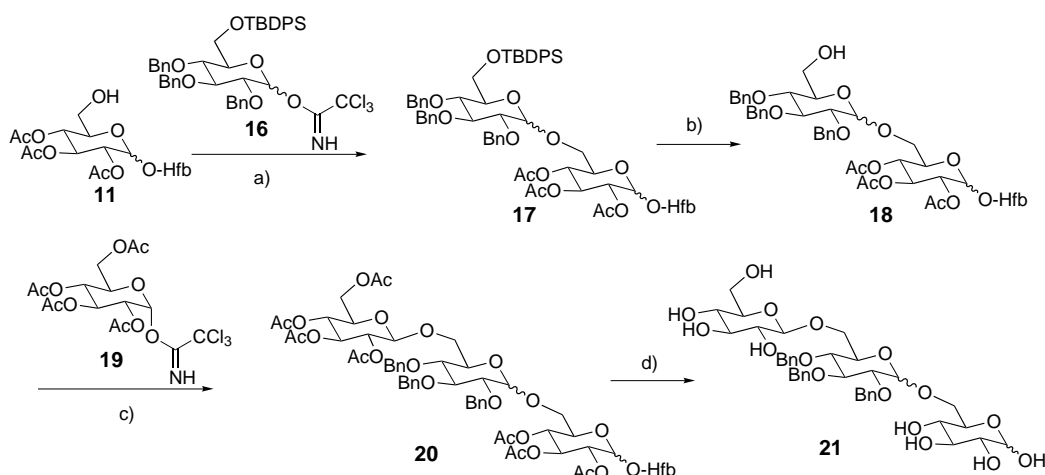
We synthesized the disaccharide **14** as shown in Scheme 2. The fluorous support Hfb was attached to the anomeric

hydroxy group of the glucose derivative **9** by using PyBOP and DMAP to give the fluorous compound **10**.<sup>[11]</sup> The TBDPS group of **10** was removed by treatment with HF-pyridine in THF to afford the fluorous glycosyl acceptor **11**.<sup>[11]</sup> The fluorous disaccharide **13**<sup>[11,12]</sup> was obtained by the reaction of **11** with the glycosyl donor **12** (9 equiv)<sup>[13]</sup> in the presence of TMSOTf in Et<sub>2</sub>O/EtOC<sub>4</sub>F<sub>9</sub>.<sup>[14]</sup> The fluorous intermediates **10**, **11**, and **13** were each extracted with the fluorous solvent FC-72<sup>[15]</sup> by partitioning the product mixtures between FC-72 and an organic solvent. No further purification such as silica gel column chromatography was carried out. The Hfb group of **13** was removed by treatment with NaOMe in MeOH/EtOC<sub>4</sub>F<sub>9</sub> to afford crude **14**, which was extracted with MeOH by partitioning the mixture between FC-72 and MeOH. The methyl ester of Hfb (Hfb-OMe, **15**) was obtained from the FC-72 layer. Compound **15** was treated with aqueous NaOH to give **8**, which was reused. Finally, the pure disaccharide **14**<sup>[16]</sup> was obtained from a single silica-gel column-chromatographic purification step in 67% overall yield from **9** (four steps).

Next, we synthesized the trisaccharide **21** as shown in Scheme 3. The fluorous glycosyl acceptor **11** was coupled with the glycosyl donor **16** (9 equiv)<sup>[17]</sup> to afford the fluorous disaccharide **17**.<sup>[11,18]</sup> The TBDPS group of **17** was removed by treatment with HF-pyridine in THF to give the fluorous compound **18**.<sup>[11]</sup> The reaction of the fluorous glycosyl acceptor **18** with the glycosyl donor **19** (20 equiv)<sup>[13]</sup> under similar glycosidation conditions afforded the fluorous trisaccharide **20**.<sup>[11]</sup> The intermediates **17**, **18**, and **20** were isolated in analogy with **10**, **11**, and **13**. The pure trisaccharide **21**<sup>[19]</sup> was obtained in the same way as **14** in 42% overall yield from **9** (six steps).



**Scheme 2.** Reagents and conditions: a) **8**, PyBOP, DMAP, CH<sub>2</sub>Cl<sub>2</sub>, room temperature, 20 h; b) HF-pyridine, THF, room temperature, 20 h; c) TMSOTf, molecular sieves (4 Å), EtOC<sub>4</sub>F<sub>9</sub>, Et<sub>2</sub>O, 0°C, 20 min; d) NaOMe, EtOC<sub>4</sub>F<sub>9</sub>, MeOH, room temperature, 16 h, then silica-gel chromatography, 67% from **9**. Bn = benzyl, DMAP = 4-dimethylaminopyridine, TBDPS = *tert*-butyldiphenylsilyl, TMSOTf = trimethylsilyl trifluoromethanesulfonate.



**Scheme 3.** Reagents and conditions: a) TMSOTf, molecular sieves (4 Å), EtOC<sub>4</sub>F<sub>9</sub>, Et<sub>2</sub>O, 0 °C, 20 min; b) HF–pyridine, THF, room temperature, 22 h; c) TMSOTf, molecular sieves (4 Å), EtOC<sub>4</sub>F<sub>9</sub>, Et<sub>2</sub>O, 0 °C, 2 min; d) NaOMe, EtOC<sub>4</sub>F<sub>9</sub>, MeOH, room temperature, 14 h, then silica-gel chromatography, 42 % from **9**.

In conclusion, although the introduction of several Bfp groups into the glycosyl acceptor was required for fluororous oligosaccharide synthesis,<sup>[9]</sup> the attachment of the fluororous support Hfb through just the anomeric hydroxy functionality of the glycosyl acceptor allowed efficient oligosaccharide synthesis because the fluorine content in the Hfb group is very high. The fluororous support reagent **8** (Hfb–OH) could be prepared on a large scale. The Hfb support could be removed in high yield under standard dilute basic conditions for the deprotection of acetyl or benzoyl groups, and was recyclable after cleavage. The use of the fluororous support Hfb made it possible to synthesize an oligosaccharide rapidly, without the need for purification of the fluororous intermediates by column chromatography. Each fluororous synthetic intermediate could be obtained in a straightforward manner by simple fluororous–organic solvent extraction, and the reactions could be monitored by TLC, NMR spectroscopic analysis, and mass spectrometry, in contrast to solid-phase reactions. Thus, the reaction conditions for each synthetic step could be optimized rapidly. Although the fluororous intermediates could also be subjected to silica-gel column chromatography if necessary, only the final compounds were purified by chromatography. This fluororous oligosaccharide synthesis should be applicable to large-scale synthesis as it is performed in the liquid phase. Thus, oligosaccharide synthesis on the fluororous support Hfb is an excellent strategic alternative to solid-phase oligosaccharide synthesis. The optimization of the glycosidation conditions and further applications to the synthesis of several bioactive carbohydrates and glycoconjugates are now in progress.

### Experimental Section

**10:** DMAP (243 mg, 1.98 mmol) and PyBOP (1.03 g, 1.98 mmol) were added to a solution of **9** (1.00 g, 1.84 mmol) and Hfb–OH (**8**, 2.17 g, 0.660 mmol) in dry CH<sub>2</sub>Cl<sub>2</sub> (110 mL). The mixture was stirred for 20 h at room temperature, then MeOH (110 mL) was added and the CH<sub>2</sub>Cl<sub>2</sub> was evaporated. The reaction mixture was then extracted with

FC-72 (3 × 110 mL) and the combined FC-72 layers were concentrated. Crude **10** (2.45 g) was used in the next step without further purification.

**11:** HF–pyr (4.45 mL, 159 mmol) was added to a solution of crude **10** (2.45 g) in THF (38 mL). The resulting mixture was stirred for 20 h at room temperature, and then added to saturated aqueous NaHCO<sub>3</sub> (150 mL). Toluene (150 mL) was added to the reaction mixture, which was then extracted with FC-72 (3 × 150 mL). The FC-72 layers were washed with brine, dried over anhydrous Na<sub>2</sub>SO<sub>4</sub>, and concentrated. Crude **11** (2.30 g) was used in the next step without further purification.

**13:** Powdered molecular sieves (4 Å, 1.4 g) were added to a solution of crude **11** (395 mg) and **12** (680 mg, 0.992 mmol) in a mixture of dry Et<sub>2</sub>O (6.0 mL) and EtOC<sub>4</sub>F<sub>9</sub> (3.2 mL) under an argon atmosphere. The resulting mixture was stirred for 2 h at room temperature, then TMSOTf (140 µL, 0.773 mmol) was added at 0 °C. The mixture was stirred for a further 20 min at 0 °C, then triethylamine (0.5 mL) was added and the reaction mixture was filtered. The filtrate was added to saturated NaHCO<sub>3</sub>, and the mixture was extracted three times with EtOAc. The EtOAc layers were washed with brine, dried over anhydrous Na<sub>2</sub>SO<sub>4</sub>, and evaporated. The residue was partitioned between MeOH and FC-72. The FC-72 layer was concentrated to give crude **13** (372 mg), which was used in the next step without further purification.

**14:** A solution of NaOMe in MeOH (28 %, 10 µL) was added to a solution of crude **13** (349 mg) in a mixture of EtOC<sub>4</sub>F<sub>9</sub> (8 mL) and MeOH (16 mL). The reaction mixture was stirred for 16 h at room temperature, then amberlite IR-120 (H<sup>+</sup> form) was added, and the mixture was neutralized. The mixture was then filtered, and the filtrate was concentrated. The residue was partitioned between MeOH and FC-72. The MeOH layer was concentrated to give crude **14**. The FC-72 layer was evaporated to afford pure **15**. The crude **14** was purified by column chromatography on silica gel to give pure **14** (50 mg, 67 % over four steps) as a white powder.

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